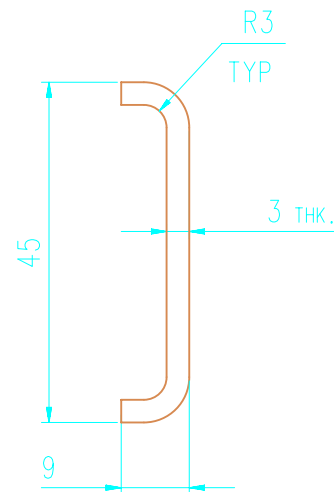
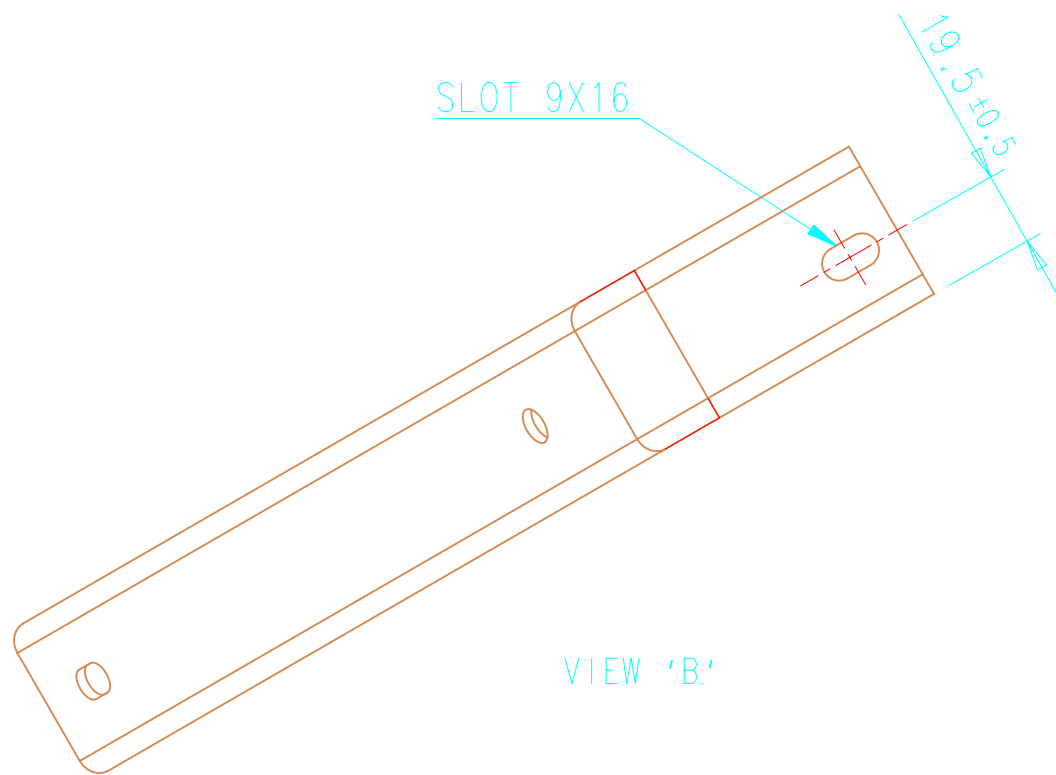
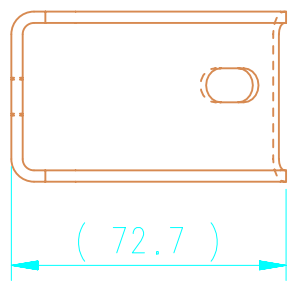
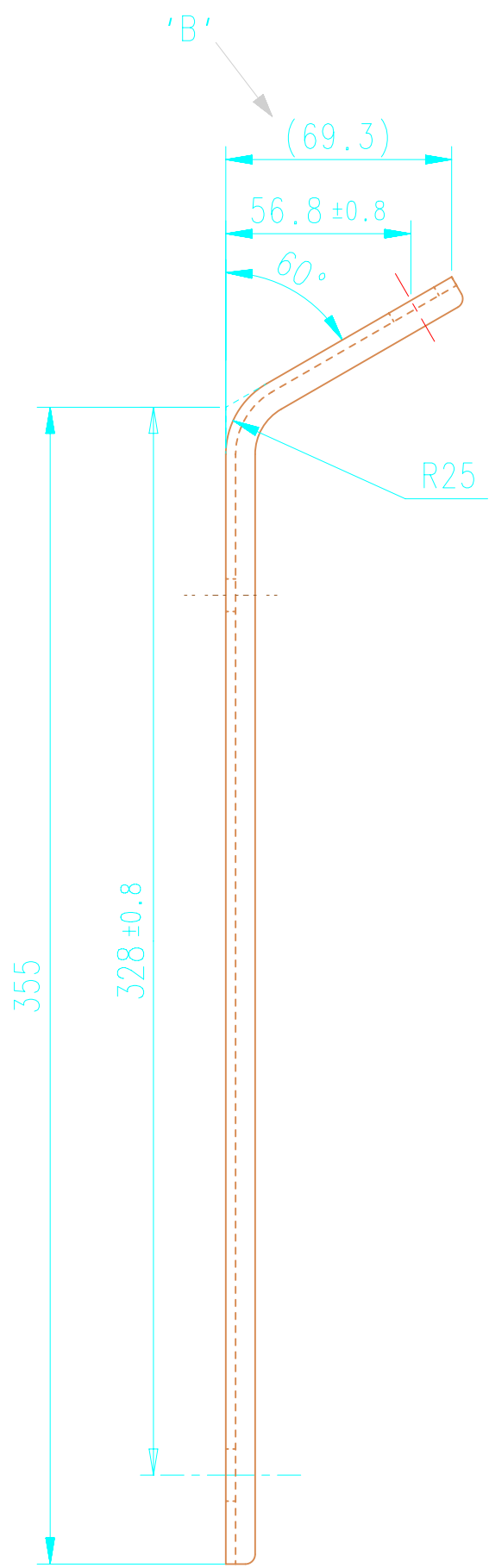
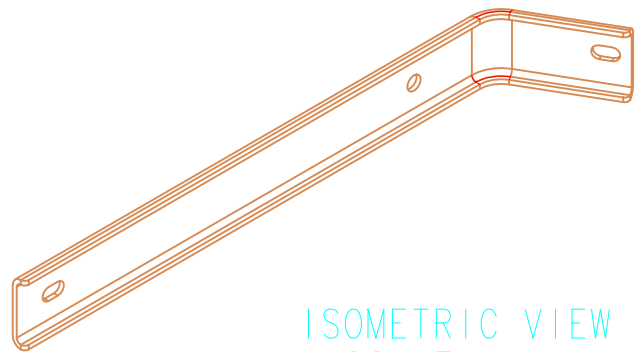
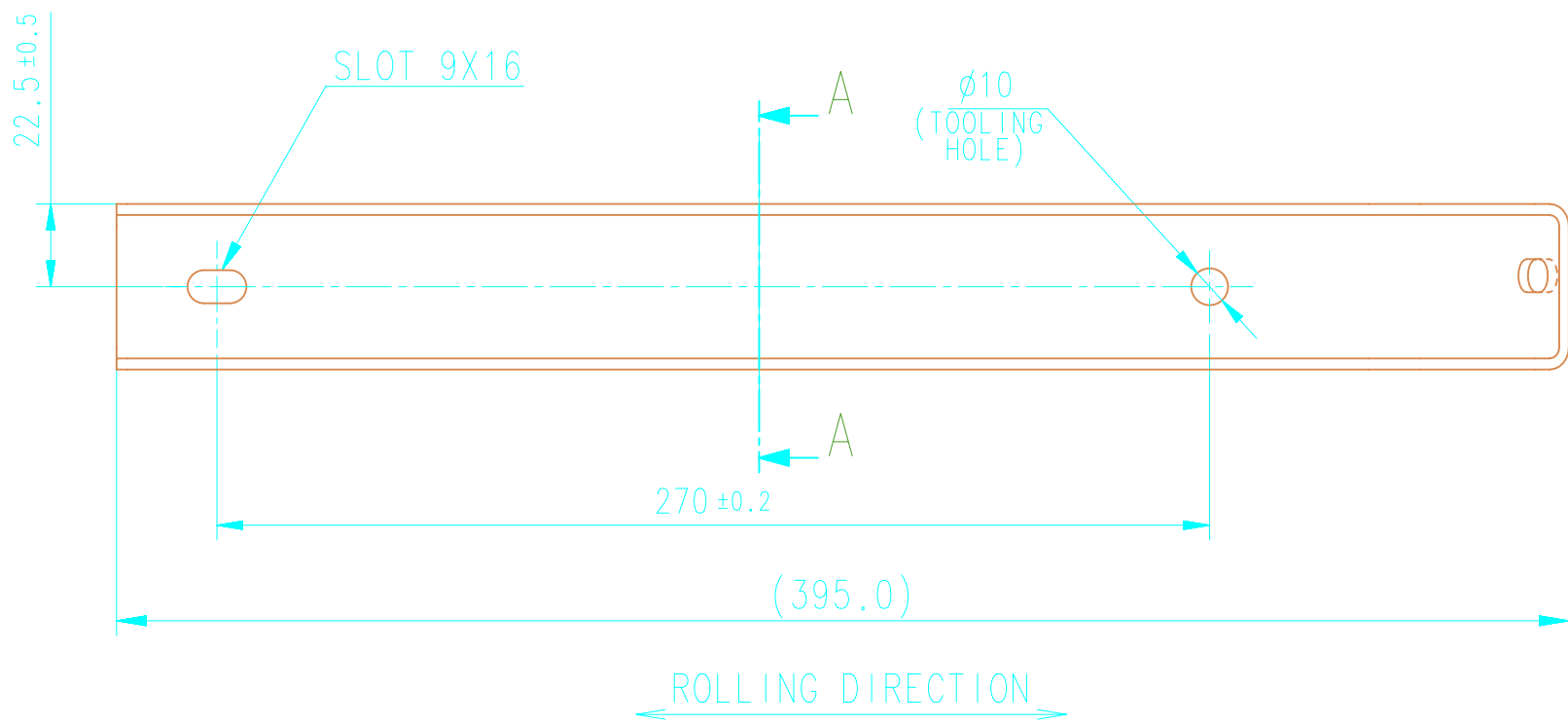




SECTION A-A
SCALE 1:1



ISOMETRIC VIEW
SCALE 1:4

UNSPECIFIED TOLERANCES	
1. FORMING TO FORMING	
< 500	±0.5
> 500	±0.8
2. CD BETWEEN HOLES	
IN ONE PLANE	±0.2
IN TWO PLANES	±0.5
3. FORM TO PIERCE	±0.5
4. ANGULAR TOLERANCES	±1°
5. HOLE SIZES	±0.2/0
6. SLOT SIZES	±0.8/0
7. GENERAL TOLERANCES	
UPTO 300	±0.8
ABOVE 300	±1.0
8. FLANGE WIDTH	+1.0/-0.7
9. JOGGLE DEPTH	+0.3/0

DEVELOPMENT SIZE : 425X53X3mm

- NOTE:-
1. THE IGES/IDEAS/UG GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
 2. NON DIMENSIONAL PART INFORMATION SHOWN ON THE DRAWING IS FOR REFERENCE ONLY.
 3. ALL UNSPECIFIED OUTSIDE RADII SHOULD BE ONE METAL THICKNESS.
 4. PART MUST BE FREE FROM FRACTURE, FLASH, SHARP EDGES & ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
 5. PART MUST BE FREE FROM STRETCHING, SCORING MARKS & WRINKLES.

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.					MAHINDRA & MAHINDRA LIMITED				
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989					TRACTOR DIVISION				
DIMENSIONS					KANDIVLI(EAST), MUMBAI 400 101, INDIA.				
E.R. / PROC.REQ.NO : ER14C0002710					PART NO. : 007543969C1				
PART NAME : FLOOR MIDDLE STIFFNER LH					MATERIAL : MM11D,3.0mm THK. AS PER G 00 0169				
HEAT TREATMENT : -----					2012 NAME SIGN DATE FIRST USED TRCR. MODEL				
CAD ENGG.N N K					26/08/2012 M-STAR				
DESIGNER O V K					26/08/2012 SCALE 1:2				
CHECKER O V K					26/08/2012 SHEET 1 OF 1				
APPR.BY R N M					26/08/2012 UNIT QTY. :1/ASSY				
WEIGHT :0.5306kg.					COMPUTER GENERATED DRAWING/ DO NOT CHANGE MANUALLY				
IF IN DOUBT, ASK					DO NOT SCALE DRG SIZE :A2				
ALL DIMENSIONS ARE IN mm.					CHECK DRG WITH LATEST CHANGE No -				

ER14C0002710		AA	PRODUCTION RELEASE	Ovk	Ovk	RNM	01/07/14
E.R.NO	LET	LOC	REVISIONS	DSNR	CKR	APPR	DATE